Polynit Heatseal Wipes

100% no-run interlock knit polyester wipe with sealed edges

Polynit Heatseal Wipes are made of 100% knitted textured polyester with laser sealed edges for very low levels of particles and fibers. Polyester wipes are chemically resistant and exceptionally low in particles and fibers. An interlock knit creates a durable fabric, the addition of a periodic stitch of a no-run interlock knit prevents the fabric from unraveling. They have good sorbency with solvents and are abrasion and chemical resistant.



Features	Benefits	
100% laundered knitted polyester	Very low levels of particles and fibersGood abrasion and chemical resistance	
Laser-sealed edges	Reduces fiber generation from the edge of the wipe	

PDSW068 | 053023

Copyright © 2023 Contec, Inc. All rights reserved.

Contact us: info@contecinc.com cleanroom.contecinc.com Contec, Inc. Spartanburg, SC 29303 USA tel: +1-864-503-8333



Part No.	Description	Size	Packaging
PNHS-66	Polynit Heatseal Wipes,	6" x 6"	75/bag;
	Flat stacked	(152 x 152 mm)	10 bags/case
PNHS-44	Polynit Heatseal Wipes,	4" x 4"	300/bag;
	Flat stacked	(102 x 102 mm)	16 bags/case
PNHS-44B	Polynit Heatseal Wipes,	4" x 4"	600/bag;
	Bulk	(102 x 102 mm)	12 bags/case
PNHS-22B	Polynit Heatseal Wipes,	2" x 2"	1250/bag;
	Bulk	(51 x 51 mm)	10 bags/case
PNHS-99	Polynit Heatseal Wipes,	9" x 9"	150/bag;
	Flat stacked	(230 x 230 mm)	8 bags/case
PNHS-99B	Polynit Heatseal Wipes,	9" x 9"	300/bag;
	Bulk	(230 x 230 mm)	4 bags/case
PNHS-99B/150	Polynit Heatseal Wipes,	9" x 9"	150/bag;
	Bulk	(230 x 230 mm)	8 bags/case
PNHS-1212	Polynit Heatseal Wipes,	12" x 12"	75/bag;
	Flat stacked	(305 x 305 mm)	10 bags/case
PNHS-1212B	Polynit Heatseal Wipes,	12" x 12"	75/bag;
	Bulk	(305 x 305 mm)	10 bags/case
PN-1818	Polynit Wipes,	18" x 18"	50/bag;
	Folded stacked	(460 x 460 mm)	6 bags/case
LWPN0020	Polynit Heatseal Wipes,	35" x 25"	15/bag;
	Bulk	(889 x 635 mm)	8 bags/case

Product Information				
Material	• 100% polyester			
Construction	No-run interlock knit			
Packaging materials	 Outer bags (OB1, OB2), low density polyethylene (LDPE) Case (CS), corrugated fiberboard (PAP) 			
Environment	• ISO 3-8 Grade C/D			
Recycle Symbols				



PET

PDSW068 | 053023





PP



Copyright © 2023 Contec, Inc. All rights reserved.

Contact us: info@contecinc.com cleanroom.contecinc.com Contec, Inc. Spartanburg, SC 29303 USA tel: +1-864-503-8333



Technical Data						
Attribute (units)	Typical Value	Test Method				
Basis weight, nominal; (g/m²)	140	Contec Method				
Sorbent capacity; (mL/m²)	380	IEST-RP-CC004.3, Sec. 8.1				
Sorptive rate; (seconds)	1.2					
Non-volatile residue, NVR		IEST-RP-CC004.3, Sec. 7.1.2				
In deionized water; (g/m²)	0.007					
In isopropyl alcohol; (g/m²)	0.027					
Specific ions		IEST-RP-CC004.3, Sec. 7.2.2				
Sodium; (ppm)	0.107					
Chloride; (ppm)	0.030					
Particles, readily releasable						
Particles $\geq 0.5 \mu m$; (x10 ⁶ /m ²)	4.96	IEST-RP-CC004.2, Sec 5				
Fibers <u>></u> 100µm; (x 10³/m²)	0.121	IEST-RP-CC004.3, Sec 5				

	EA/OB1	OB1/OB2	OB2/CS	EA/CS
PNHS-66	75	4	10	3,000
PNHS-44	300	1	16	4,800
PNHS-44B	600	1	12	7,200
PNHS-22B	1,250	1	10	12,500
PNHS-99	75	2	8	1,200
PNHS-99B	300	1	4	1,200
PNHS-99B/150	150	1	8	1,200
PNHS-1212	75	1	10	750
PNHS-1212B	75	1	10	750
PN-1818	50	1	6	300
LWPN0020	15	1	8	120

EA = each; OB = outer bag; CS = case

Notes

a) The data shown are typical values and should not be used as product specifications.

b) Valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions. c) Current and/or comparison data may be available. Please contact a Contec sales representative for details.

Test Methods:

1. CTM = Contec Test Method

2. IEST-RP-CC004.2 and IEST-RP-CC004.3 = Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments, Institute of environmental Sciences and Technology, Rolling Meadows IL

PDSW068 | 053023

Copyright © 2023 Contec, Inc. All rights reserved.

Contact us: info@contecinc.com cleanroom.contecinc.com Contec, Inc. Spartanburg, SC 29303 USA tel: +1-864-503-8333

